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ABSTRACT (Continue on reverse ship if necessary and identify by block number)

The aim of the research reported here was to incorporate optical fibers into systems designed to measure deformation in production-related or in-situ applications where conventional techniques would be difficult or impossible to apply.

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HOLOGRAPHIC DISPLACEMENT ANALYSIS WITH FIBER OPTICS

FINAL REPORT

by

John A. Gilbert, Ph.D. Associate Professor of Engineering Mechanics

August 1, 1984

ARMY RESEARCH OFFICE

Contract No. DAAG 29-80-K-0028

The Board of Pegents
University of Wisconsin System
University of Wisconsin-Milwaukee
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FORWARD

The .aim of the research conducted under ARO Contract No. DAAG 29-80-K-0028 was to incorporate optical fibers into systems designed to measure deformation in production-related or in-situ applications where conventional techniques would be difficult or impossible to apply. The original two-year contract (awarded for the period July 9, 1980 through July 8, 1982) called for three phases of research consisting of 14 separate tasks. Phase IV (consisting of two separate tasks) was added on July 9, 1982 when a one-year extension of the contract was granted "to explore new research avenues uncovered during the original contract." Four additional tasks were proposed and subsequently funded over an additional one-year period (July 9, 1983 through July 8, 1984). Further details can be found in the eight semi-annual progress reports submitted to ARO.

To date, we have addressed all, and met mostly all, of the research objectives contained in our original two-year proposal and the two one-year extensions. We have become internationally known (primarily through publications and presentations) for incorporating fiber optics into holographic interferometric and speckle photographic systems and are now recognized (based on invited papers, requests for publications and further information on our research) as one of the pioneers in applying fiber-based, photoelectronic-numerical data processing techniques in optical metrology. University/industry interaction has been significant (with Bell Laboratories, American Cystoscope, Allen Bradley, United Technologies, etc.) and we have successfully piloted

additional research directions under the current contract which have resulted in funded proposals (National Science Foundation Grant No. MEA-8305597, DoD Grant No. DAAG 29-84-G-0045). Several students have benefited from the funds made available through ARO. Seven of these have graduated and secured employment in related research areas (at Bell Laboratories, in General Electric Medical Systems Division, at General Dynamics, in Biotronics, Inc., at Yamaha, in Beloit Corporation and at Grumman Aerospace).

In short, a very solid research program has been developed in the areas of engineering mechanics and applied optics at the University of Wisconsin-Milwaukee as a direct result of ARO funding. Special thanks are extended to Dr. E. Saibel and Dr. R. Singleton of the Army Research Office for their invaluable guidance over the four-year contract period.

John A.-Gilbert Ph.D.
Principal Investigator

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STATEMENT OF THE PROBLEM STUDIED

In recent years there has been an explosion in fiber optic technology due to a rapidly growing interest in the application of optical fiber light guides to communications systems. Optical fiber research and development has now reached the point where low-loss/low-cost fiber optics suitable for a wide range of practical noncommunications applications have become readily available. At the same time, progress in the development of high quality flexible fiber optic imaging instruments, such as medical endoscopes and industrial boroscopes which use coherent bundles of many thousand of fibers, has provided additional tools with which to access remote or otherwise inaccessible subjects for viewing with exceptional accuracy and resolution. Concurrently, the development of the laser as an economical and reliable source of coherent illumination has given birth to the entire field of coherent light metrology, including holographic interferometry, laser speckle interferometry, laser speckle photography and laser doppler velocimetry. Research conducted under ARO Contract No. DAAG 29-80-K-0028 discusses the synthesis of fiber optics and two of these coherent light techniques most readily applied to of material deformation and structural mechanics: studies holographic interferometry and laser speckle photography.

Over the last decade, the work of various investigations has demonstrated the practical uses of fiber optic elements for 1-19 holography and holographic interferometry, and in more recent 20,21 years, for white light speckle photography and coherent 22-25 light objective speckle photography. Experience has

established that individual single mode optical fibers provide illuminators for convenient, highly stable holographic interferometry and laser speckle photography, while lensed fiber optic bundles may be used coherent to 3,6,9 or speckle "images" holographic for recording and analysis at locations remote from the actual test object. Moreover, unlensed fiber optic bundles may be used as flexible illuminators for pulsed laser holography. Individual optical fibers and coherent fiber optic bundles may be used in both local and remote holographic systems, including double exposure, time and real-time holographic interferometry. Procedures for recording both image plane ("white light") through fiber optics have now Fraunhofer holograms developed, as well as a method for greatly suppressing the inherent instability of commercially available multimode fiber optic image bundles through the use of an "ultra low spatial frequency" (ULF) holographic technique.

Single fiber coherent illuminators can be used to generate speckle fields whose movements are sampled either directly or by a fiber optic image bundle suitably oriented for remote access. At the present time the resolution limits of fiber optic image bundles strongly favor objective speckle systems, which are fundamentally disposed towards data acquisition on a point wise rather than full field basis. However, displacement fields can be evaluated through the use of imaged "white light" or artificial speckle, albeit at lower sensitivities than those possible with coherent light speckle.

Many of these findings were uncovered under ARO Contract No.

DAAG 29-80-K-0028. A summary of the the most important results of that work begins on page 11. Further details can be found in Reference 26.

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- 23. Bennewitz, J.H., Dudderar, T.D., Gilbert, J.A., Objective speckle measurement, Proc. of the 1983 Spring Conf. on Exp. Mech., SESA, Cleveland, Ohio (1983), p. 113-118.
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SUMMARY OF THE MOST IMPORTANT RESULTS

In holographic applications fiber optic components may be used in three ways. Individual single mode fibers (SMFs) may be used to provide object beam illumination for the test subject and/or reference beam illumination for the hologram itself. In either case, flexible optical fibers provide convenience and Moreover, SMFs are considerably more effective than simplicity. multimode fiber optics because of their far lower spatial noise and greater stability. In addition to their advantages as convenient illuminators, fiber optic components may also be used to transmit the reflected wavefront back from the test object to the hologram. Adding this fiber optic link facilitates access to test surfaces that may otherwise be optically inaccessible or physically remote from the laser bench or test station where the hologram is recorded, and raises the prospects of designing a flexible holographic "probe". Such a sophisticated system would incorporate fiber optics for both illumination and imaging, analogous to a medical endoscope but with holographic even holographic interferometric capabilities of great potential value in experimental mechanics. Unfortunately, complete success is not yet here. The need to transmit an image requires that this third fiber optic link be a coherent fiber optic image bundle. Since all such bundles presently available constructed from thousands of fine multimode are optical fibers, they are significantly less stable (for holographic applications) than are the SMFs used for illumination. This means that, with any combined single and multimode fiber optic holography system wherein the coherent multimode fiber bundle (MMB) must transmit both amplitude and phase information. considerable care must be taken to secure the full length of the MMB against the deleterious effects of mechanical movement or vibration. Otherwise, such motions produce changes in the MMBs modal propagation characteristics during recording which degrade or completely eliminate the hologram. Nevertheless, such systems have been operated successfully both to record remote holograms and to make remote interferometric measurements by the timeaveraged, double exposure and real time holo-interferometric techniques. The use of short exposure durations, as with a has been demonstrated as another means overcoming stability problems in so far as recording remote holograms is concerned, but cannot be expected to provide much relief when doing interferometry for all except those events which occur on a time scale shorter than that of the offending MMB disturbances. On the other hand, mixed mode holographic systems which do not entail the transmission of phase information via the MMB, such as remotely generated holograms of ultra-low spatial frequency (ULF holograms), are quite stable and effective for both holography and holographic interferometry. However, a true ULF probe system would be geometrically challenging and require an MMB of both large cross-section and the best possible resolution to provide both an acceptable signal-to-noise ratio and bandwidth needed for reconstructing complex wavefronts and/or Of course, the equivalent of a single interference patterns. mode flexible imaging bundle might be the best solution, but so far no one has demonstrated the ingenuity to produce one.

correlation techniques, Speckle like holographic interferometry. also benefit from the use can of SMF illuminators, although in this case only one such fiber optic link is required (there being no reference beam in speckle Indeed, many of the same things may be said about single versus multimode optical fibers for speckle applications that were said for holographic applications. However, speckle images may best be treated simply as intensity distributions which move with the test subject and nothing more. In this case the returning image stability requirements are greatly reduced the MMB resolution becomes most important (as for the remote and holography). This is so because the resolution limit ULF establishes the minimum useable characteristic speckle size of any remote speckle field to be transmitted via the MMB. Current experience with commercially available MMBs of intermediate cost and resolution require speckle patterns of relatively large characteristic size (at least 50 µ) which can readily be generated using unimaged objective laser speckle at the input end and, on the output end, imaging into a vidicon camera/digitizer system for recording and numerical correlation. For a given objective speckle size, such a numerical correlation system can readily measure inplane displacements over a much wider range than can be achieved by optical correlation methods, but is limited to pointby-point studies (unless developed from arrays of illuminating SMFs or some sort of scanning illumination system). On the other hand, remote full field measurements can be made using coarse "white light" or artifically painted speckle fields. These can be imaged into an MMB and fed into the vidicon/camera digitizer for subsequent numerical analysis of displacements over a field of view. Both of these approaches permit making comparisons between a succession of states or surface positions so that time histories can be obtained. Furthermore, the use of higher resolution MMBs and more (light) sensitive vidicon camera systems should facilitate the application of fiber optics to <u>subjective</u> laser speckle metrology which would provide the advantages of both coherent light speckle and full field displacement measurement via a flexible probe system.

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interferometry through fiber optics, currently under review by Applied Physics E: Scientific Instruments (1984).

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PRESENTATIONS

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- 12. Gilbert, J.A., Dudderar, T.D., Applications of fiber optics to coherent metrology, currently under consideration for presentation at the 1985 SESA Spring Conference on Experimental Mechanics, Las Vegas, Nevada, June 9-13, 1985.

PARTICIPATING SCIENTIFIC PERSONNEL

The graduate students listed below were partially or fully funded under Contract No. DAAG 29-80-K-0028. All research was conducted under the direct supervision of the principal investigator.

1. Herrick, J.W.

Employer: General Electric Medical Systems Division

Degree: M.S. awarded in 1980

Thesis: Holographic displacement analysis using fiber optics and wave front modulation

Publications: see #1 on page 15 Presentations: see #1 on page 17

2. Schultz, M.E.

Employer: General Dynamics

Degree: M.S. awarded in 1982

Thesis: The application of fiber optics to holography Publications: see #2, #5 and #6 on page 15

Presentations: see #2, #3, #4 and #5 on page 17

3. Nose, A.

Employer: Yamaha

Degree: M.S. awarded in 1982

Thesis: Remote displacement analysis using fiber optics

through different media

Publications: see #10 on page 15 Presentations: see #7 on page 17

Boehnlein, A.J.

Employer: Biotronics, Inc.

Degree: M.S. awarded in 1982

Thesis: The application of fiber optics to ultra low

frequency holography

Publications: see #2, #5, #6, #7 and #9 on page 15

Presentations: see #2, #4 and #5 on page 17

5. Schamell, J.H.

Employer: Beloit Corporation

Degree: M.S. awarded in 1983

Thesis: The development of a hybrid method for stress

analysis

Publications: see #14 on page 16

Presentations: see #9 on page 17

6. Bennewitz, J.H.

Employer: Bell Laboratories Degree: M.S. awarded in 1983

Thesis: The development of an objective speckle measurement system utilizing fiber optics and photoelectronic-numerical processing

Publications: see #4 and #11 on page 15 Presentations: see #6 and #8 on page 17

7. Van Rossum, E.J.

Employer: Grumman Aerospace Degree: M.S. awarded in 1984

Thesis: Photo-numeric measurement of two-dimensional displacements using artificial and laser speckle

Presentations: see #11 on page 18

8. Franzel, R.

Employer: General Electric Medical Systems Division
Degree: M.S. expected in 1984
Thesis: A high sensitivity moire approach to hybrid
analysis

Publications: see #14 on page 16 Presentations: see #9 on page 17

9. Hsu, M.J.

Employer: University of Wisconsin-Milwaukee

Degree: M.S. in progress

Thesis: Displacement sensitivity for objective speckle measurement

Presentations: see #11 on page 18

10. Chern, J.

Employer: University of Wisconsin-Milwaukee

Degree: M.S. in progress

Thesis: Photoelectronic/numerical processing of holographic interferometric fringe data

Note: T.D. Dudderar and P.M. Hall are research scientists at Bell Laboratories located in Murray Hill, New Jersey.

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